

Ph. 480-503-4295 | NOPP@FocusLCD.com

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TFT Display Module

Part Number E35KA-FW1000-N

Overview:

- 3.5-inch TFT: (54.46x82.94)
- 320(RGB)x480
- 16-Bit MCU Interface
- 3.3V (TYP)
- White LED back-light

- Transmissive/ Normally Black
- No Touch Panel
- 1000 NITS
- Controllers: ILI9488
- RoHS Compliant



Description

This is a color active matrix TFT (Thin Film Transistor) LCD (Liquid Crystal Display) that uses amorphous silicon TFT as a switching device. This model is composed of a transmissive type TFT-LCD Panel, driver IC, FPC and backlight unit. The resolution of the 3.5" TFT-LCD contains 320x480 pixels and can display up to 262K colors.

Features

Low Input Voltage: 3.3V (TYP)
Display Colors: 262K colors
TFT Interface: 16-bit MCU

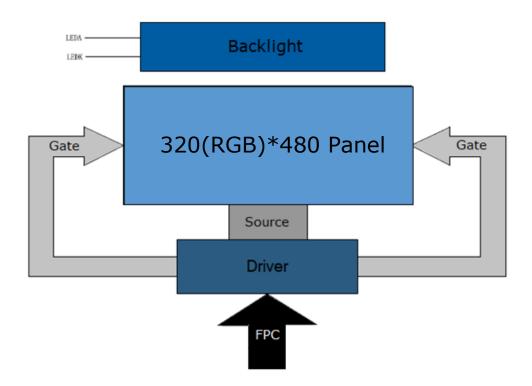
	Specification	Unit	Note
General Information Items	Main Panel	Unit	Note
TFT Display Area (AA)	48.96(W) x 73.44(H) (3.5 inch)	mm	-
Driver Element	TFT active matrix	-	-
Display Colors	262K	colors	-
Display Resolution	320(RGB)x480	pixels	-
TFT Pixel Arrangement	RGB stripe	-	-
Viewing Angle	ALL	o'clock	-
TFT Controller IC	ILI9488	-	-
IC Package Type	COG	-	-
Display Mode	Transmissive/Normally Black	-	-
Interface	16-bit MCU	-	-
Power Supply Voltage	2.8-3.3	V	-
LCM Brightness	1000	cd/m²	-
Backlight	White LED *10	PCS	-
Operating Temperature	-20∼+70	°C	-
Storage Temperature	-30∼+80	°C	-

Mechanical Information

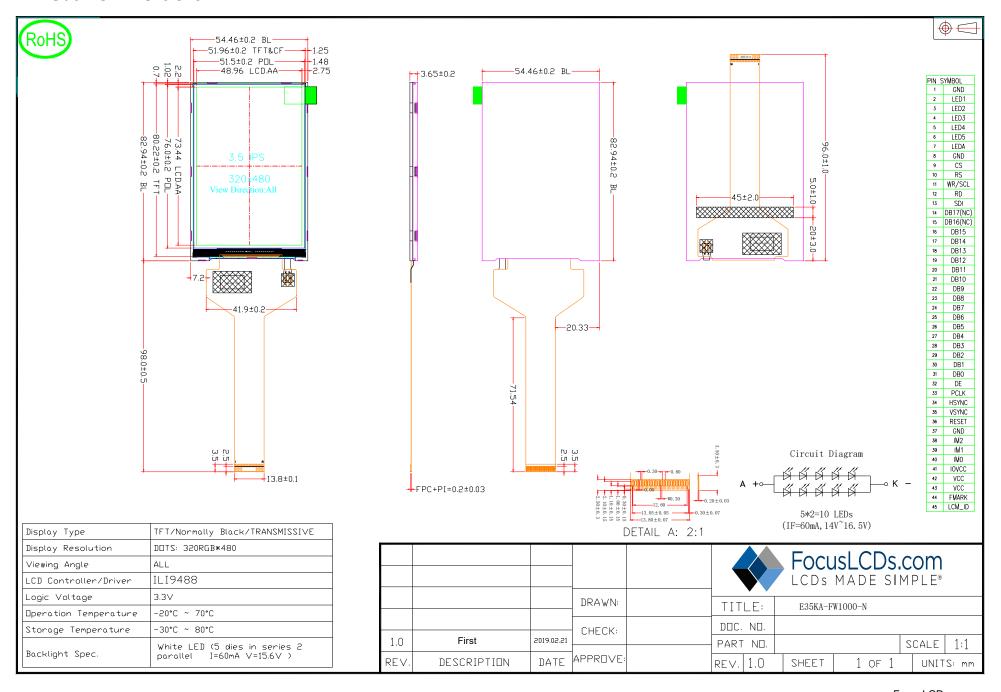
Item		Min	Тур.	Max	Unit	Note
NA - I I -	Height (H)		82.94		mm	-
Module Size	Width (W)		54.46		mm	-
3120	Depth (D)		3.65		mm	-
Weight			TBD		g	-



1. Block Diagram



2. Outline Dimensions



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3. Input Terminal Pin Assignment

Recommended TFT Connector: FH23-45S-0.3SHW(05)

NO.	Symbol	Description	I/O
1	GND	System ground	Р
2-6	LEDK	LED power supply -	Р
7	LEDA	LED power supply +	Р
8	GND	System ground	Р
9	CS	Chip select input pin	1
10	RS	Register select	1
11	WR	Bus interface operation, write	1
12	RD	Bus interface operation, read	1
13	SDI	Serial data in/out	I/O
14-15	DB17-DB16	GND level when not used	1/0
16-31	DB15-DB0	16-bit interface: DB0-DB15 are used	1/0
32	DE	Data enable signal. Pin to GND when not in use.	1
33	PCLK	Dot clock signal. Pin to IOVCC when not used.	Р
34	HSYNC	Line synchronizing signal. Pin to GND when not used.	1
35	VSYNC	Frame synchronizing signal. Pin to GND when not used.	1
36	RESET	Reset signal, RSX pin	1
37	GND	System ground	Р
38-40	IM[2:0]	Interface select mode. IM[2:0]=010B	0
41	IOVCC	Power supply, 1.65-3.2V	Р
42-43	VCC	Power supply, 2.5-3.2V	Р
44	FMARK		0
45	LCM_ID	LCM ID	0

I: Input, O: Output, P: Power



4. LCD Optical Characteristics

4.1 Optical Specifications

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Item		Symbol	Condition	Min	Тур.	Max	Unit	Note
Contrast R	atio	CR		400	800			(2)
	Rising	TR+TF			25	35		(4)
Response Time	Falling	INTIF			23	33	ms	(4)
Color Gar	mut	S(%)		-	72.8	-	%	(5)
Transmitta	ance	Т		1	4.4	1	%	(3)
	White	W _X	Normal	0.27	0.31	0.35		
	VVIIIC	W _Y	Viewing Angle	0.28	0.32	0.3.6		
	Red	R _X	θ=0					(5)(6)
Color Filter		R _Y						
Chromaticity	Green	G _X						
		G _Y						
	Blue	B _X						
	5.00	B _Y						
	Hor.	ΘL		80				
Viewing Angle		ΘR	CR>10	80			degree	(1)(6)
viewing Angle	Ver.	Θт	CK>10	80			degree	
		Θв		80				
Option View Direction FREE					(1)			

4.2 Measuring Conditions

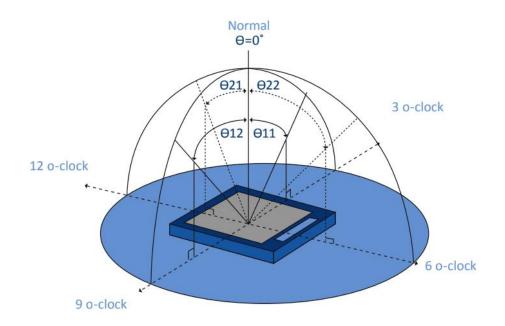
Measuring surrounding: dark room Ambient temperature: 25±2°C

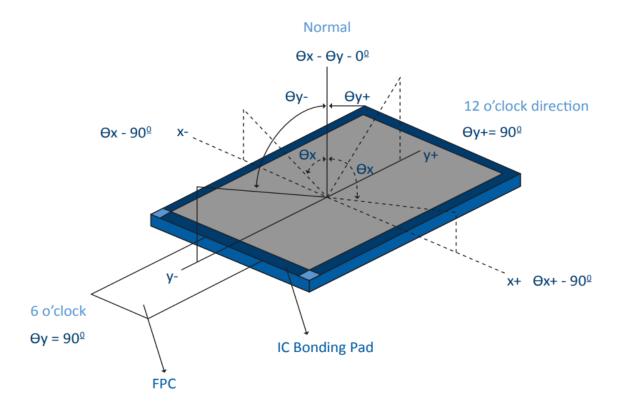
15 min. warm-up time



Optical Specification Reference Notes:

(1) Definition of Viewing Angle: The viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3,9 o'clock direction and the vertical or 6,12 o'clock direction with respect to the optical axis which is normal to the LCD surface.



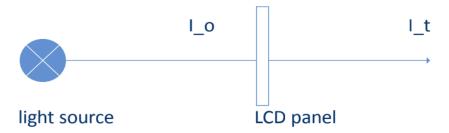




(2) Definition of Contrast Ratio (Cr): measured at the center point of panel. The contrast ratio (Cr) measured on a module, is the ratio between the luminance (Lw) in a full white area (R=G=B=1) and the luminance (Ld) in a dark area (R=G=B=0).

$$Cr = \frac{Lw}{Ld}$$

(3) Definition of transmittance (T%): The transmittance of the panel including the polarizers is measured with electrical driving.



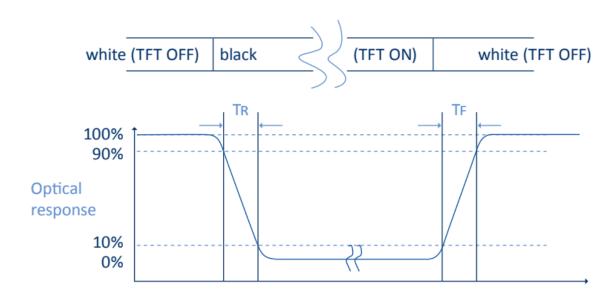
The transmittance is defined as:

$$Tr = \frac{It}{Io} \times 100\%$$

Io = the brightness of the light source.

It = the brightness after panel transmission

(4) Definition of Response Time (Tr, Tf): The rise time 'Tr' is defined as the time for luminance to change from 90% to 10% as a result of a change of the electrical condition. The fall time 'Tf' is defined as the time for luminance to change from 10% to 90% as a result of a change of the electrical condition.





(5) Definition of Color Gamut: Measuring machine CFT-01. NTSC's Primaries: R(x,y,Y),G(x,y,Y), B(x,y,Y). FPM520 of Westar Display Technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics.

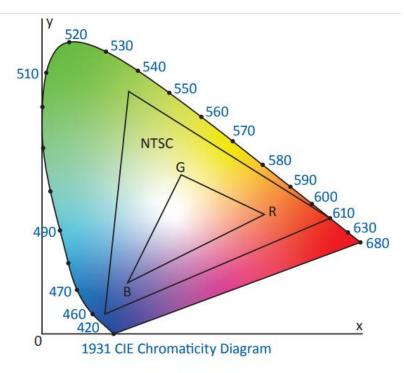
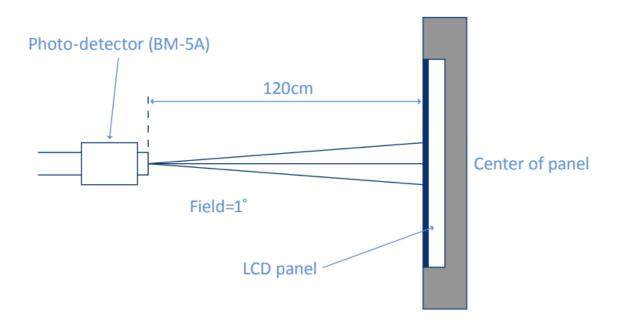


Fig. 1931 CIE chromacity diagram

Color gamut: $S = \frac{\text{Area of RGB triangle}}{\text{Area of NTSC triangle}} \times 100\%$

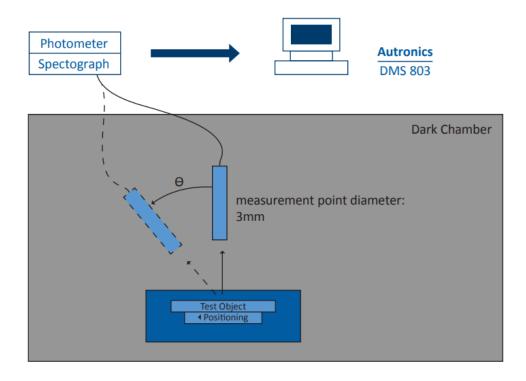
(6) Definition of Optical Measurement Setup:



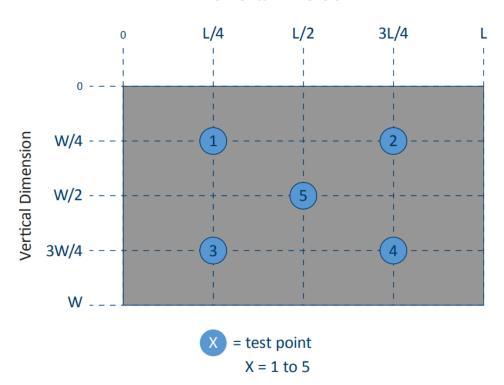


(6) Optical Measurement Setup Continued:

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 20 minutes.



Horizontal Dimension





5. TFT Electrical Characteristics

5.1 Absolute Maximum Rating (Ta=25 °C, VSS=0V)

Characteristics	Symbol	Min	Max	Unit
Input Power Supply Voltage	Vdd	-0.3	4.6	V
Analog Power Supply Voltage	AVcc	-0.3	4.6	V
Operating Temperature	Тор	-20	+70	°C
Storage Temperature	Тѕт	-30	+80	°C
Operating Humidity	Нор	90	90	%(RH)

NOTE: If the absolute maximum rating of the above parameters is exceeded, even momentarily, the quality of the product may be degraded. Absolute maximum ratings specify the values which the product may be physically damaged if exceeded. Be sure to use the product within the range of the absolute maximum ratings.

5.2 DC Electrical Characteristics

Characteristics	Symbol	Min	Тур.	Max	Unit	Note
Supply Voltage	IOVcc	1.65	1.8	3.2	V	
Analog Supply Voltage	VCC	2.5	2.8	3.2	V	
Normal Mode Current Consumption	IDD				mA	
Lovel Innut Voltogo	ViH	0.7IOVDD		IOVDD	V	
Level Input Voltage	VIL	GND		0.3IOVDD	V	
Loval Ovition t Valtage	Voн	0.8IOVDD		IOVDD	V	
Level Output Voltage	Vol	GND		0.2IOVDD	V	



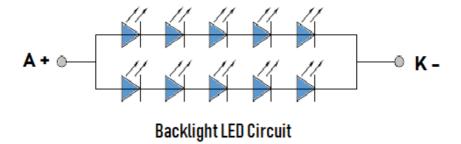
5.3 LED Backlight Characteristics

Item	Symbol	Min	Тур.	Max	Unit	Note
Forward Current	IF		60		mA	
Forward Voltage	VF	14	15	17-	V	
Average Brightness	IV	1000			cd/m2	Note 3
LED lifetime	Hr	50000			hour	Note1 & 2
Uniformity	AVg	80			%	Note 3

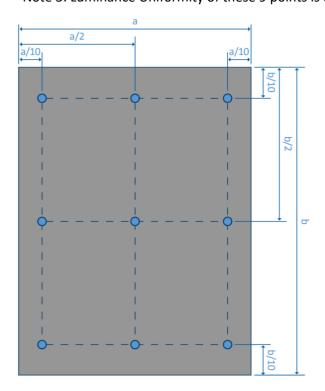
The back-light system is edge-lighting type with 10 chips White LED

Note 1: LED lifetime (Hr) can be defined as the time in which it continues to operate under the condition: $Ta=25 \pm 3$ °C, typical IL value indicated in the above table until the brightness becomes less than 50%.

Note 2: The "LED lifetime" is defined as the module brightness decrease to 50% original brightness at Ta=25°C and IL=60mA. The LED lifetime could be decreased if operating IL is larger than 60mA. The constant current driving method is suggested.



Note 3: Luminance Uniformity of these 9 points is defined as below:



Uniformity = minimum luminance in 9 points(1-9) maximum luminance in 9 points(1-9)



6. AC Characteristics

6.1 16-Bit MCU Interface

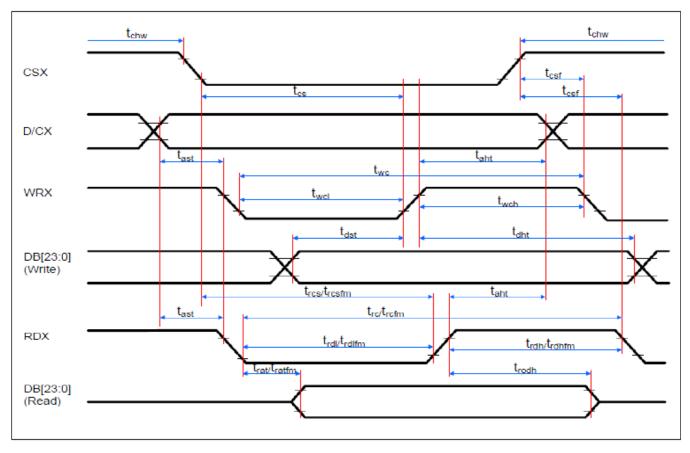


Figure 6.1: 3-line SPI Interface Timing Diagram

Parameter	Symbol	Parameter	Min	Max	Unit	Note
DCX	tast Address setup time		0	-	ns	
DCX	taht Address hold time (write/read)		10	-	ns	
	tcs	Chip select setup time (write)	10	-	ns	
CSX	trcs	Chip select setup time (read)	45	-	ns	
	trcsfm	Chip select setup time (GRAM)	355	-	ns	
	tcsf	Chip select wait time (write/read)	10	-	ns	
	twc	Write cycle (write)	50	-	ns	
	twc	Write cycle (write GRAM@SLPOUT)	47	-	ns	
WRX	twc	Write cyle (write GRAM@SLPIN)	100	-	ns	
	twrh	Control pulse "H" duration	15	-	ns	
	twrl	Control pulse "L" duration	15	-	ns	
	trc	Read cycle (read)	160	-	ns	
	trc	Read cycle (GRAM)	450	-	ns	
RDX	trdh	Control pulse "H" duration	90	-	ns	
	trdl	Control pulse "L" duration (read)	35	-	ns	
	trdl	Control pulse "L" duration (GRAM)	345	-	ns	
	tdst	Data setup time	10	-	ns	
	tdht	Data hold time	10	-	ns	
DB[23:0]	trat	Read access time (read)	-	40	ns	For max CL=30pF
	trat	Read access time (GRAM)	-	340	ns	For min CL=8pF
	todh	Output disable time	20	80	ns	

Table 6.1: 3-line SPI Interface Timing Characteristcs



6.2 Reset Timing

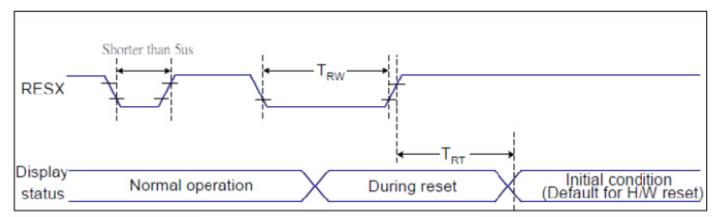


Figure 6.5: Reset Timing Diagram

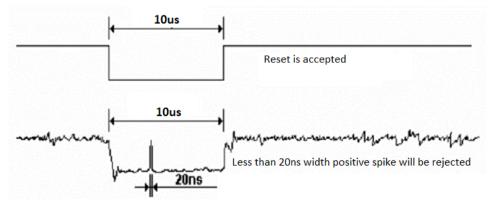
Related Pins	Symbol	Parameter	Min	Max	Unit
	TRW	Reset pulse duration	10	-	us
RESX	TDT	Danet samuel	-	5 (Note 1,5)	ms
	TRT	Reset cancel		120 (Note 1, 6, 7)	ms

Notes:

- 1. The reset cancel includes also required time for loading ID bytes, VCOM setting and other settings from NVM (or similar device) to registers. This loading is done every time when there is HW reset cancel time (tRT) within 5ms after a rising edge of RESX.
- 2. Spike due to an electrostatic discharge on RESX line does not because irregular system reset according to the table below:

RESX Pulse	Action
Shorter than 5us	Reset Rejected
Longer than 9us	Reset
Between 5us and 9 us	Reset starts

- 3. During the resetting period, the display will be blanked (the display is entering blanking sequence, which maximum time is 120ms, when reset starts in Sleep Out mode. The display remains the blank state in Sleep in mode) and then return to Default condition for Hardware Reset.
- 4. Spike Rejection also applies during a valid reset pulse as shown below:



- 5. When Reset applied during Sleep In Mode.
- 6. When Reset applied during Sleep Out Mode.
- 7. It is necessary to wait 5ms after releasing RESX before sending commands. Also Sleep Out command cannot be sent for 120ms.



7. Cautions and Handling Precautions

7.1 Handling and Operating the Module

- 1. When the module is assembled, it should be attached to the system firmly. Do not warp or twist the module during assembly work.
- 2. Protect the module from physical shock or any force. In addition to damage, this may cause improper operation or damage to the module and back-light unit.
- 3. Note that polarizer is very fragile and could be easily damaged. Do not press or scratch the surface.
- 4. Do not allow drops of water or chemicals to remain on the display surface. If you have the droplets for a long time, staining and discoloration may occur.
- 5. If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
- 6. The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use ketene type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
- 7. If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs, or clothes, it must be washed away thoroughly with soap.
- 8. Protect the module from static; it may cause damage to the CMOSICs.
- 9. Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
- 10. Do not disassemble the module.
- 11. Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
- 12. Pins of I/F connector shall not be touched directly with bare hands.
- 13. Do not connect, disconnect the module in the "Power ON" condition.
- 14. Power supply should always be turned on/off by the item Power On Sequence & Power Off Sequence.

7.2 Storage and Transportation.

- 1. Do not leave the panel in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35 °C and relative humidity of less than 70%
- 2. Do not store the TFT-LCD module in direct sunlight.
- 3. The module shall be stored in a dark place. When storing the modules for a long time, be sure to adopt effective measures for protecting the modules from strong ultraviolet radiation, sunlight, or fluorescent light.
- 4. It is recommended that the modules should be stored under a condition where no condensation is allowed. Formation of dewdrops may cause an abnormal operation or a failure of the module. In particular, the greatest possible care should be taken to prevent any module from being operated where condensation has occurred inside.
- 5. This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.