



# FOCUS LCDs

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## E43BA-I-RW1000-N

### Product Description

- 4.3-inch TFT (105.50x67.20mm)
- 800x480 Pixels
- 24-Bit RGB Interface
- Wide Temperature Range
- All Viewing Angles

- IPS, Transmissive
- No Touch Panel
- 1000 NITS
- TFT IC: ST7262E43
- RoHS Compliant

Revision History

| Date       | Rev. No | Page | Summary     |
|------------|---------|------|-------------|
| 09/22/2020 | 1.0     | All  | First issue |
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## Description

This is a color active matrix TFT (Thin Film Transistor) LCD (Liquid Crystal Display) that uses amorphous silicon TFT as a switching device. This model is composed of a transmissive type TFT-LCD Panel, driver circuit, and backlight unit. The resolution of the 4.3" TFT-LCD contains 800x480 pixels and can display up to 16.7M colors.

## Features

Input Voltage: 3.3V

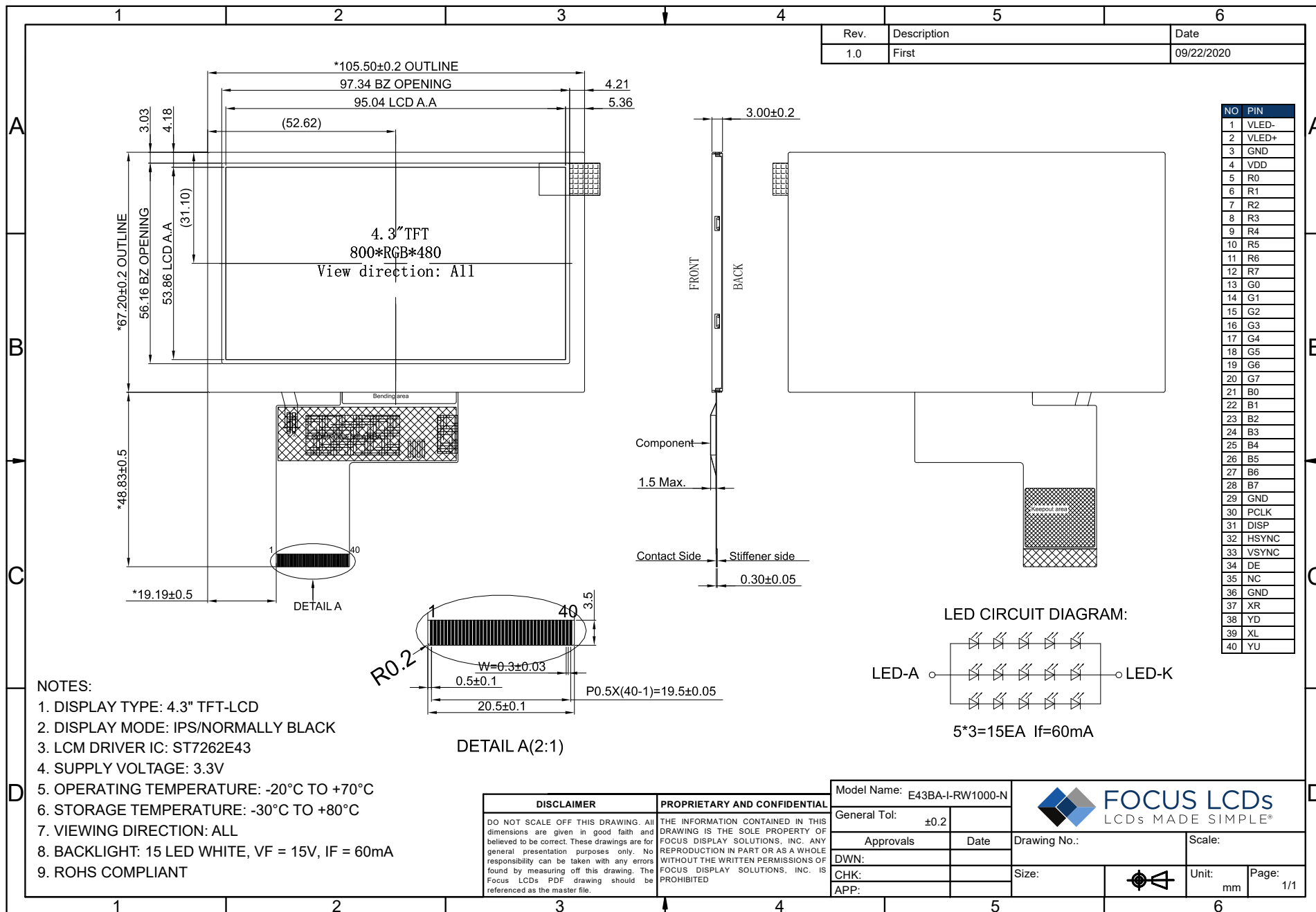
TFT Interface: 24-bit RGB

| General Information Items | Specification                  | Unit    | Note |
|---------------------------|--------------------------------|---------|------|
|                           | Main Panel                     |         |      |
| TFT Display Area (AA)     | 95.04(H) x 53.86(V) (4-3 inch) | mm      | --   |
| Driver Element            | TFT active matrix              | --      | --   |
| Display Colors            | 16.7M                          | colors  | --   |
| Number of Pixels          | 800(RGB)x480                   | dots    | --   |
| TFT Pixel Arrangement     | RGB vertical stripe            | --      | --   |
| Viewing Angle             | ALL                            | o'clock | --   |
| TFT Controller IC         | ST7262E43                      | --      | --   |
| Display Mode              | Transmissive/Normally Black    | --      | --   |
| Operating Temperature     | -20 to +70                     | °C      | --   |
| Storage Temperature       | -30 to +80                     | °C      | --   |

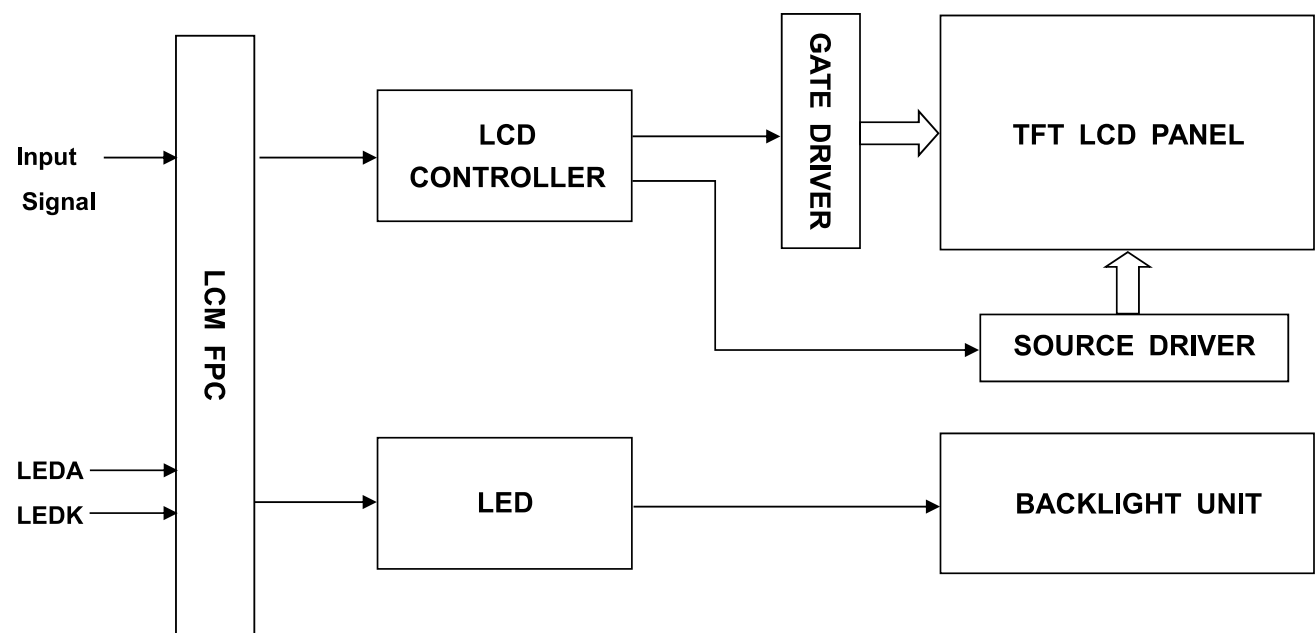
## Mechanical Information

| Item        |                | Min. | Typ.   | Max. | Unit | Note        |
|-------------|----------------|------|--------|------|------|-------------|
| Module Size | Horizontal (H) | --   | 105.50 | --   | mm   | --          |
|             | Vertical (V)   | --   | 67.20  | --   | mm   | --          |
|             | Depth (D)      | --   | 3.00   | --   | mm   | --          |
| Weight      |                | --   | 41     | --   | g    | Approximate |

## 1. Outline Dimensions



2. Block Diagram



### 3. Input Terminal Pin Assignment

#### 3.1 TFT Pin Assignment

| NO.   | Symbol | Description                                     | I/O |
|-------|--------|-------------------------------------------------|-----|
| 1     | VLED-  | LED backlight (cathode).                        | P   |
| 2     | VLED+  | LED backlight (anode).                          | P   |
| 3     | GND    | Ground.                                         | P   |
| 4     | VDD    | Power supply.                                   | P   |
| 5-12  | R0-R7  | Red data (R0-LSB; R7-MSB)                       | I   |
| 13-20 | G0-G7  | Green data (G0-LSB; G7-MSB)                     | I   |
| 21-28 | B0-B7  | Blue data (B0-LSB; B7-MSB)                      | I   |
| 29    | GND    | Ground.                                         | P   |
| 30    | PCLK   | Clock for input data.                           | I   |
| 31    | DISP   | Standby mode select pin. Normally pull high.    | I   |
| 32    | HSYNC  | Horizontal sync input signal.                   | I   |
| 33    | VSYNC  | Vertical sync input signal.                     | I   |
| 34    | DE     | Data enable signal for RGB interface operation. | I   |
| 35    | NC     | No connection.                                  | --  |
| 36    | GND    | Ground.                                         | P   |
| 37    | XR     | Touch panel control pins.<br>No connection.     | --  |
| 38    | YD     |                                                 |     |
| 39    | XL     |                                                 |     |
| 40    | YU     |                                                 |     |

## 4. LCD Optical Characteristics

### 4.1 Optical Specifications

| Item                         |         | Symbol         | Condition                      | Min    | Typ.   | Max    | Unit   | Note   |
|------------------------------|---------|----------------|--------------------------------|--------|--------|--------|--------|--------|
| Color Gamut                  |         | S(%)           |                                | --     | 50     | --     | %      | (5)    |
| Contrast Ratio               |         | CR             | θ=0<br>Normal<br>viewing angle | --     | 1200   | --     | %      | (2)    |
| Response Time                | Rising  | T <sub>R</sub> |                                | --     | 30     | --     | ms     | (4)    |
|                              | Falling | T <sub>F</sub> |                                |        |        |        |        |        |
| Color Filter<br>Chromaticity | White   | W <sub>X</sub> |                                | 0.2310 | 0.2810 | 0.3310 |        | (5)(6) |
|                              |         | W <sub>Y</sub> |                                | 0.2630 | 0.3130 | 0.3630 |        |        |
|                              | Red     | R <sub>X</sub> |                                | 0.5310 | 0.5810 | 0.6310 |        |        |
|                              |         | R <sub>Y</sub> |                                | 0.3130 | 0.3630 | 0.4130 |        |        |
|                              | Green   | G <sub>X</sub> |                                | 0.2920 | 0.3420 | 0.3920 |        |        |
|                              |         | G <sub>Y</sub> |                                | 0.5360 | 0.5860 | 0.6360 |        |        |
|                              | Blue    | B <sub>X</sub> |                                | 0.0860 | 0.1360 | 0.1860 |        |        |
|                              |         | B <sub>Y</sub> |                                | 0.0490 | 0.0990 | 0.1490 |        |        |
| Viewing Angle                | Hor.    | Θ <sub>L</sub> | CR≥10                          | --     | 80     | --     | degree | (1)(6) |
|                              |         | Θ <sub>R</sub> |                                | --     | 80     | --     |        |        |
|                              | Ver.    | Θ <sub>T</sub> |                                | --     | 80     | --     |        |        |
|                              |         | Θ <sub>B</sub> |                                | --     | 80     | --     |        |        |
| Option View Direction        |         | ALL            |                                |        |        |        |        | (1)    |

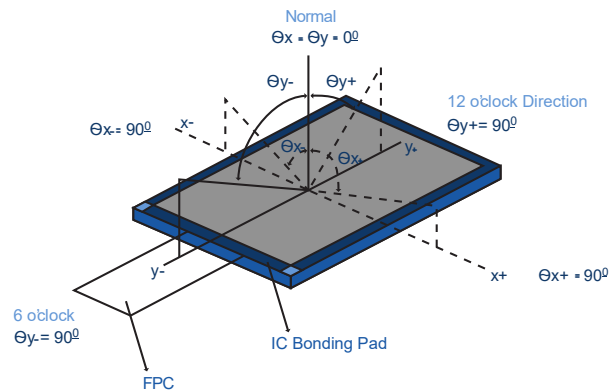
#### Measuring Conditions:

1. Dark Room
2. Ambient Temperature of 25 $\pm$ 2°C
3. 15 Minute Warm up

## Optical Specification Reference Notes:

### (1) Definition of Viewing Angle:

The viewing angle is the angle at which the contrast ratio is greater than 10. The viewing angles are determined for the horizontal or 3,9 o'clock direction and the vertical or 6,12 o'clock direction with respect to the optical axis which is normal to the LCD surface.



### (2) Definition of Contrast Ratio:

Measured at the center point of panel. The contrast ratio (Cr) measured on a module, is the ratio between the luminance (Lw) in a full white area (R=G=B=1) and the luminance (Ld) in a dark area (R=G=B=0).

$$Cr = \frac{Lw}{Ld}$$

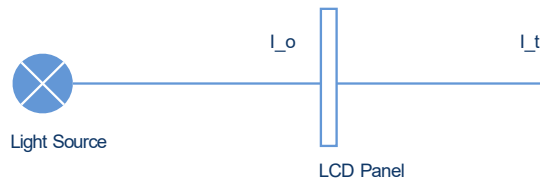
### (3) Definition of Transmittance (T%):

The transmittance of the panel including the polarizers is measured with electrical driving. The equation for transmittance Tr is:

$$Tr = \frac{I_t}{I_o} \times 100\%$$

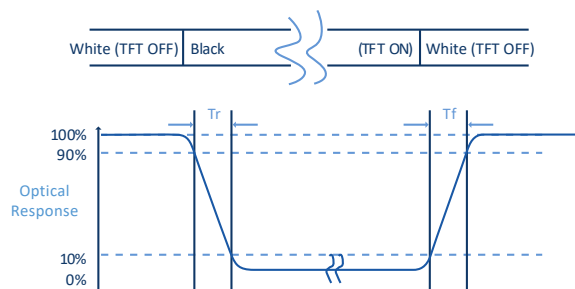
$I_o$  = the brightness of the light source.

$I_t$  = the brightness after panel transmission



### (4) Definition of Response Time (TR, TF):

The rise time 'Tr' is defined as the time for luminance to change from 90% to 10% as a result of a change of the electrical condition. The fall time 'Tf' is defined as the time for luminance to change from 10% to 90% as a result of a change of the electrical condition.



**(5) Definition of Color Gamut:**

Measuring machine CFT-01. NTSC's Primaries:  $R(x,y,Y)$ ,  $G(x,y,Y)$ ,  $B(x,y,Y)$ . FPM520 of Westar Display Technologies, INC., which utilized SR-3 for Chromaticity and BM-5A for other optical characteristics. The color chromaticity shall be calculated from the spectral data measured with all pixels first in red, green, blue and white. Measurements shall be made at the center of the panel.

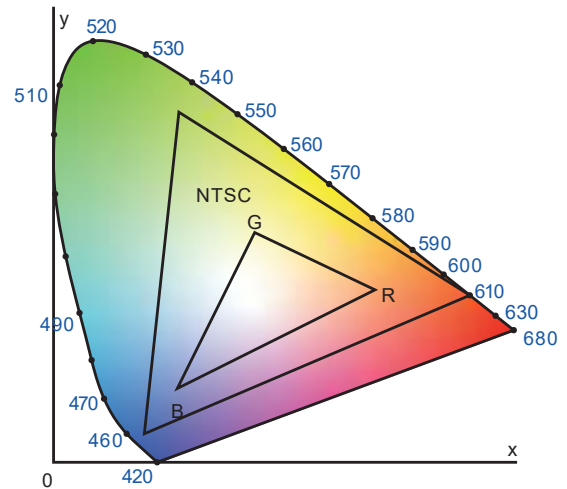
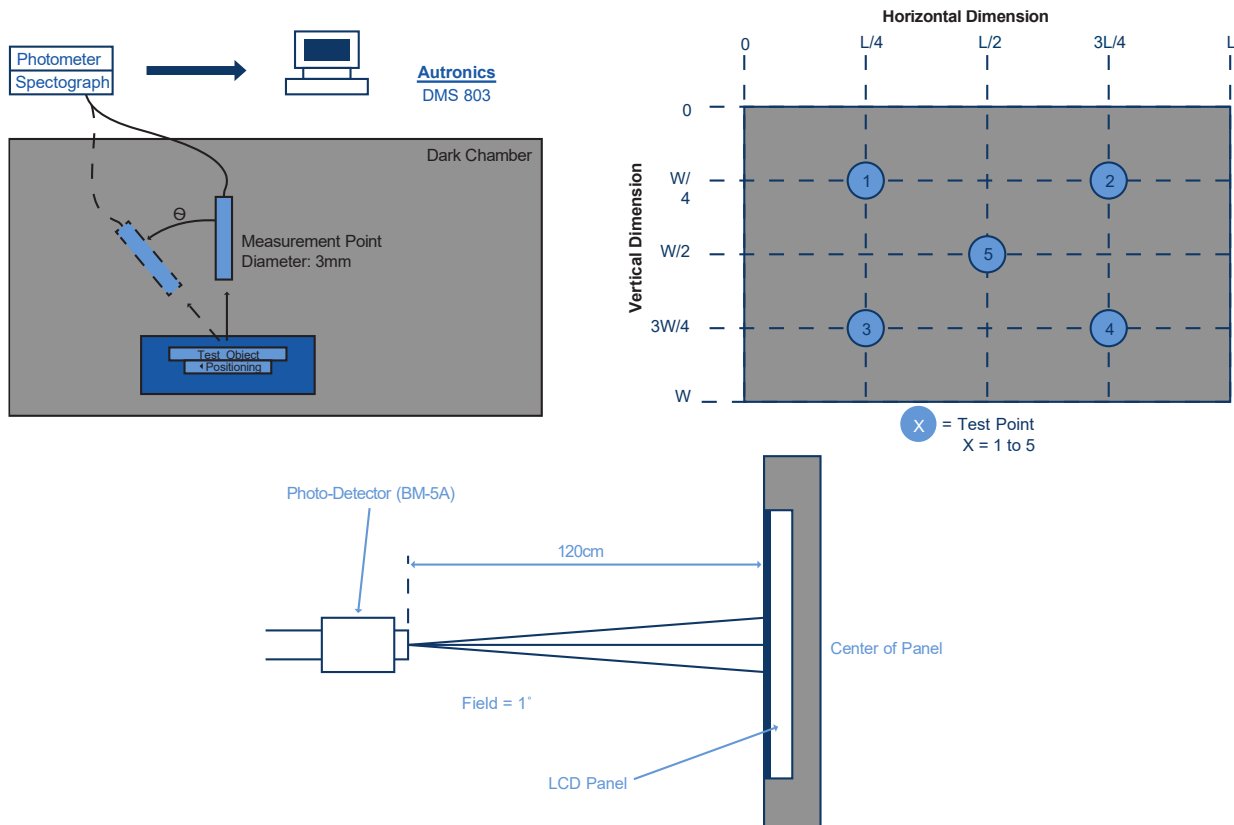


Fig. 1931 CIE Chromaticity Diagram

$$\text{Color Gamut: } S = \frac{\text{Area of RGB Triangle}}{\text{Area of NTSC Triangle}} \times 100\%$$

**(6) Definition of Optical Measurement Setup:**

The LCD module should be stabilized at a given temperature for 20 minutes to avoid abrupt temperature change during measuring. In order to stabilize the luminance, the measurement should be executed after lighting backlight for 20 minutes.



## 5. TFT Electrical Characteristics

### 5.1 Absolute Maximum Rating (Ta=25°C, VSS=0V)

| Characteristics        | Symbol          | Min  | Max | Unit |
|------------------------|-----------------|------|-----|------|
| Digital Supply Voltage | VDD             | -0.3 | 4.0 | V    |
| Operating Temperature  | T <sub>OP</sub> | -20  | +70 | °C   |
| Storage Temperature    | T <sub>ST</sub> | -30  | +80 | °C   |

*NOTE: If the absolute maximum rating of the above parameters is exceeded, even momentarily, the quality of the product may be degraded. Absolute maximum ratings specify the values which the product may be physically damaged if exceeded. Be sure to use the product within the range of the absolute maximum ratings.*

### 5.2 DC Electrical Characteristics

| Characteristics                 | Symbol          | Min     | Typ. | Max     | Unit | Note |
|---------------------------------|-----------------|---------|------|---------|------|------|
| Digital Supply Voltage          | VDD             | 3.0     | 3.3  | 3.6     | V    | --   |
| Normal Mode Current Consumption | IDD             | --      | 45   | 65      | mA   | --   |
| Level Input Voltage             | V <sub>IH</sub> | 0.7*VDD | --   | VDD     | V    | --   |
|                                 | V <sub>IL</sub> | 0       | --   | 0.3*VDD | V    | --   |

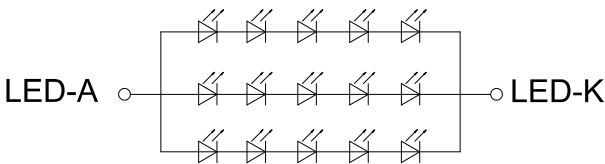
5.3 LED Backlight Characteristics

The backlight system is edge lighting type with 15 LED Chips

| Item            | Symbol | Min   | Typ. | Max  | Unit              | Note   |
|-----------------|--------|-------|------|------|-------------------|--------|
| Forward Current | $I_F$  | --    | 60   | --   | mA                | --     |
| Forward Voltage | $V_F$  | 13.5  | 15.0 | 16.5 | V                 | --     |
| LCM Luminance   | $L_V$  | 800   | 1000 | --   | cd/m <sup>2</sup> | (3)    |
| LED Lifetime    | Hr     | 20000 | --   | --   | hour              | (1)(2) |
| Uniformity      | Avg    | 75    | 80   | --   | %                 | (3)    |

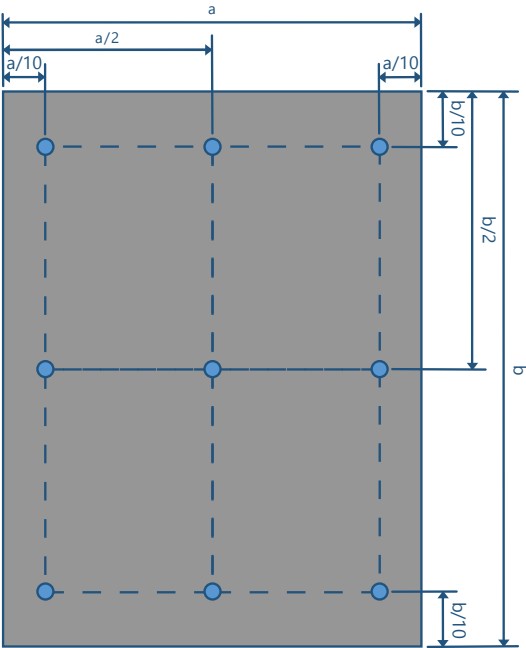
**Note 1:** LED lifetime (Hr) can be defined as the time in which it continues to operate under the condition:  $T_a=25 \pm 3^{\circ}\text{C}$ , typical IL value indicated in the above table until the brightness becomes less than 50%.

**Note 2:** The "LED lifetime" is defined as the module brightness decrease to 50% original brightness at  $T_a=25^{\circ}\text{C}$  and  $I_F = 60\text{mA}$ . The LED lifetime could be decreased if operating  $I_F$  is larger than 60mA. The constant current driving method is suggested.



BL CIRCUIT DIAGRAM

**Note 3:** Luminance Uniformity of these 9 points is defined as below:



$$Luminance = \frac{(Total\ Luminance\ of\ 9\ Points)}{9}$$

$$Uniformity = \frac{Minimum\ Luminance\ in\ 9\ Points\ (1-9)}{Maximum\ Luminance\ in\ 9\ Points\ (1-9)}$$

## 6. TFT AC Characteristics

### 6.1 Bus Timing for RGB Interface

For RGB interface timing diagrams and tables, see page 82 of the data sheet for controller IC ST7262. The data sheet can be found here: <https://focuslcds.com/wp-content/uploads/Drivers/ST7262.pdf>

### 6.2 SYNC Mode

For SYNC mode RGB interface timing diagrams, see page 50 of the data sheet for controller IC ST7262. The data sheet can be found here: <https://focuslcds.com/wp-content/uploads/Drivers/ST7262.pdf>

### 6.3 SYNC-DE Mode

For SYNC-DE mode RGB interface timing diagrams, see page 51 of the data sheet for controller IC ST7262. The data sheet can be found here: <https://focuslcds.com/wp-content/uploads/Drivers/ST7262.pdf>

### 6.4 DE Mode

For DE mode RGB interface timing diagrams, see page 52 of the data sheet for controller IC ST7262. The data sheet can be found here: <https://focuslcds.com/wp-content/uploads/Drivers/ST7262.pdf>

### 6.5 Reset Timing Characteristics

For the reset timing characteristics diagram, see page 84 for the data sheet for controller IC ST7262. The data sheet can be found here: <https://focuslcds.com/wp-content/uploads/Drivers/ST7262.pdf>

## 7. Quality Inspection Standards

For TFT quality inspection standards, please see the following link: <https://focuslcds.com/lcd-resources/tft-quality-inspection-standards/>

## 8. Cautions and Handling Precautions

### 8.1 Handling and Operating the Module

1. When the module is assembled, it should be attached to the system firmly. Do not warp or twist the module during assembly work.
2. Protect the module from physical shock or any force. In addition to damage, this may cause improper operation or damage to the module and back-light unit.
3. Note that polarizer is very fragile and could be easily damaged. Do not press or scratch the surface.
4. Do not allow drops of water or chemicals to remain on the display surface. If you have the droplets for a long time, staining and discoloration may occur.
5. If the surface of the polarizer is dirty, clean it using some absorbent cotton or soft cloth.
6. The desirable cleaners are water, IPA (Isopropyl Alcohol) or Hexane. Do not use ketene type materials (ex. Acetone), Ethyl alcohol, Toluene, Ethyl acid or Methyl chloride. It might permanent damage to the polarizer due to chemical reaction.
7. If the liquid crystal material leaks from the panel, it should be kept away from the eyes or mouth. In case of contact with hands, legs, or clothes, it must be washed away thoroughly with soap.
8. Protect the module from static; it may cause damage to the CMOS ICs.
9. Use fingerstalls with soft gloves in order to keep display clean during the incoming inspection and assembly process.
10. Do not disassemble the module.
11. Protection film for polarizer on the module shall be slowly peeled off just before use so that the electrostatic charge can be minimized.
12. Pins of I/F connector shall not be touched directly with bare hands.
13. Do not connect, disconnect the module in the "Power ON" condition.
14. Power supply should always be turned on/off by the item Power On Sequence & Power Off Sequence.

### 8.2 Storage and Transportation

1. Do not leave the panel in high temperature, and high humidity for a long time. It is highly recommended to store the module with temperature from 0 to 35°C and relative humidity of less than 70%.
2. Do not store the TFT-LCD module in direct sunlight.
3. The module shall be stored in a dark place. When storing the modules for a long time, be sure to adopt effective measures for protecting the modules from strong ultraviolet radiation, sunlight, or fluorescent light.
4. It is recommended that the modules should be stored under a condition where no condensation is allowed. Formation of dewdrops may cause an abnormal operation or a failure of the module. In particular, the greatest possible care should be taken to prevent any module from being operated where condensation has occurred inside.
5. This panel has its circuitry FPC on the bottom side and should be handled carefully in order not to be stressed.